

269A9257

KIT

PROD. RELEASE

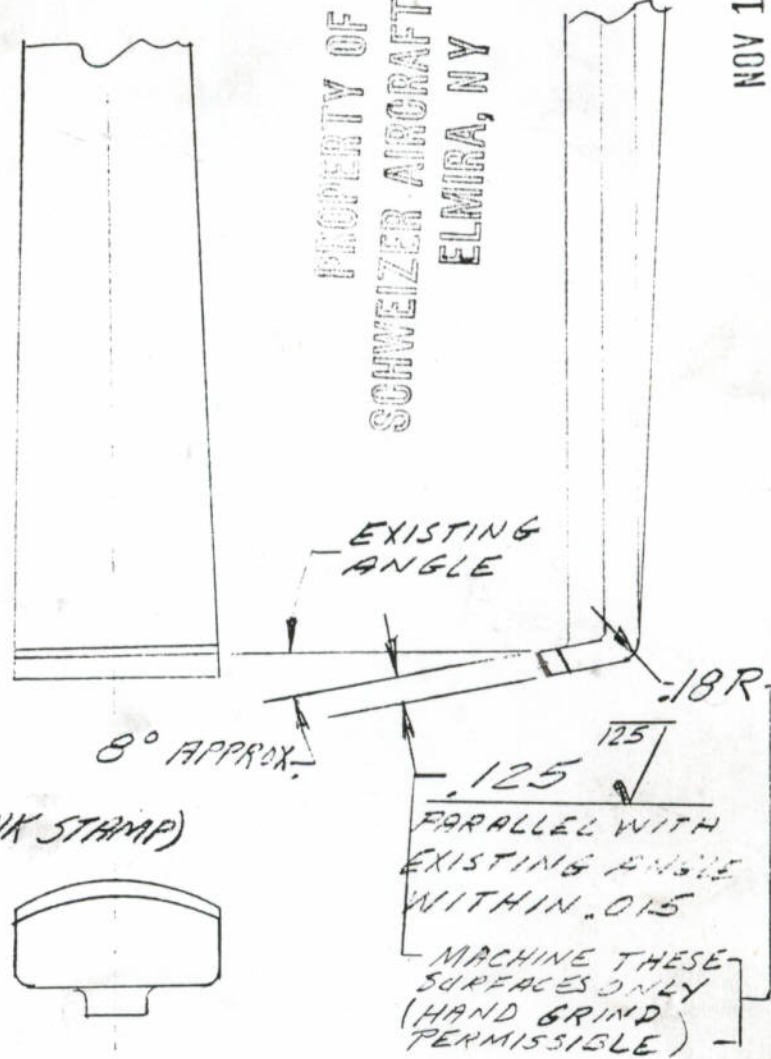
RELEASED FOR PROD.
DATE: 10/18/13 INT: *W*

REVISIONS			
SYM	DESCRIPTION	DATE	APP'D

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ELMIRA, NY

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4. RE-ASSEMBLE
3. IDENTIFY PER HP 8-5 (ACID INK STAMP)
2. CAD. PLATE MACHINED SURFACES PER QQ-P-416 CL. 2 TYPE I. DO NOT STRIP EXISTING PLATING.
(PERMISSIBLE TO PLATE IN DEPT. 10 LAB, APPROX. .0003 THK.)
1. MODIFY 2 LEGS AS SHOWN

SHOP COPY

NOTES:- 1151 Internal Pulling Attachment

1		MAKE FROM NO. 943-A PULLER OWATONNA TOOL CO				OWATONNA, MINN.	
REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION		
UNLESS OTHERWISE SPECIFIED		DRWN	Alan	8-24-64	<div>INTERNAL PULLING ATTACH. ASSY. - MAIN TRANS. BEARINGS</div> <div>HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA</div> <div></div>		
DIMENSIONAL TOLERANCES		CHK'D	L. Johnson	8-25-64			
3 PLACE DECIMAL ± .010		APP'D	Yagel	8/15/64			
2 PLACE DECIMAL ± .03		APP'D					
ANGULAR ± 0°30'		APP'D					
DIMENSIONS TO BE MET BEFORE PLATING.		APP'D					
CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D					
		APP'D					
SCALE				FULL	269A9257		
					CODE 02731	SHEET OF	